



COPPER COLOR-KEYED[®] LUGS

GENERAL INFORMATION

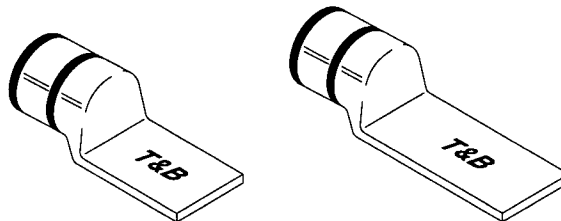
- MADE OF HIGH CONDUCTIVITY WROUGHT COPPER.
- SILVER PLATED.
- BLANK, SEALED TONGUE AND BLIND END BARREL.
- COLOR CODED TO ELIMINATE MISMATCHING OF INSTALLING DIE AND CONNECTOR.

TYPICAL ORDERING EXAMPLE:

Catalog No. 256-30695-539 is short tongue, one hole type lug for #8 STR & 23 Navy cable. See reverse side for dash numbers of other sizes.

INSTALLING INSTRUCTIONS

1. Strip cable to approximate length found in table on reverse side.
2. Clean the cable, if necessary, and insert cable into connector until it stops.
3. Choose an installing die with the same color marking as the connector.
4. Insert connector in die, and compress between markings beginning near the tongue of the connector.
5. Table on reverse side contains the number of compressions required for each die/connector combination.



WARRANTY: Thomas & Betts sells this product with the understanding that the user will perform all necessary tests to determine the suitability of the product for its intended use. Thomas & Betts manufactures its goods and tools in a manner to be free of defects. Should any defect occur in its goods within two years (or tools within time stated on warranty card) of the date of purchase, Thomas & Betts, upon prompt notification, will at its option, exchange or repair the goods or tools or refund the purchase price. Proof of purchase required.

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CAT. NO.'s SERIES 256-30695-_____		Strip Length (Inches)	Cable Size	Hex Die Code #	Color Code	NUMBER OF COMPRESSIONS						
Short Tongue 1 Hole Lugs	Long Tongue 2 Hole Lugs					Hand Tools				Hydraulic Heads		
						TBM2	TBM5	TBM6	TBM8	12 Ton	15 Ton	40 Ton
-539	-523	7/16	8 STR 23 Navy 8 Weld 37/24	21	RED	2	1	1	1	1	1	1
-540	-524	7/16	6 STR 30 Navy 6 Weld 61/24 133/.014	24	BLUE	2	1	1	1	1	1	1
-541	-525	5/8	4 STR 40-50 Navy 91/24 133/.0177 49/.026	29	Grey	2	1	1	1	1	1	1
-542	-526	5/8	2 STR 60 Navy 4 Weld 125/24	33	Brown	2	1	1	1	1	1	1
-543	-527	3/4	1 STR 75 Navy 2 Weld 150/24 175/24 133/.0223	37	GREEN	—	1	1	1	1	1	1
-544	-528	3/4	1/0 AWG 100 Navy 1 Weld 225/24 133/.0254	42	PINK	—	1	1	1	1	2*	1
-545	-529	3/4	2/0 AWG 125 Navy 1/0 Weld 275/24 427/.0155 133/.0282	45	BLACK	—	2	2	2	1	1	1
-546	-530	1	3/0 AWG 150 Navy 2/0 Weld 325/24 133/.0316 259/.0227 427/.0177	50	ORANGE	—	2	2	2	1	2	2
-547	-531	1	4/0 AWG 200 Navy 3/0 Weld 450/24 703/.0154	54	PURPLE	—	2	2	2	1	2*	1
-548	-532	1-1/8	250 MCM 250 Navy	62	YELLOW	—	2	2	2	1	1	1
-549	-533	1-1/8	300 MCM 300 Navy	66	WHITE	—	—	2	2	2*	2	2
-550	-534	1-1/8	350 MCM 350 Navy	71	RED	—	—	2	2	2*	2*	1
-551	-535	1-5/16	400 MCM 400 Navy	76	BLUE	—	—	2	2	2*	1	1
-552	-555	1-5/16	500 MCM 500 Navy	87	BROWN	—	—	—	2	2*	2*	1
-553	-537	1-1/2	650 Navy	94	GREEN	—	—	—	2*	2*	1	1
-554	-538	1-3/4	800 MCM 800 Navy	107	ORANGE	—	—	—	2*	2*	1	1*

* INDICATES NUMBER OF COMPRESSIONS WITH HALF WIDTH DIE

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