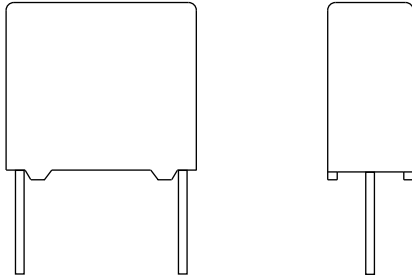




Interference Suppression Film Capacitors MKP Radial Potted Type



FEATURES

- 10 mm to 15 mm lead pitch
- Supplied loose in box, taped on reel
- Material categorization:
For definitions of compliance please see www.vishay.com/doc?99912



RoHS
COMPLIANT

APPLICATIONS

Y2 class

For Y2 electromagnetic interference suppression between line and ground applications (50 Hz/60 Hz) with a maximum mains voltage of 300 V_{AC}.

For application limitations refer to section "Application Notes".

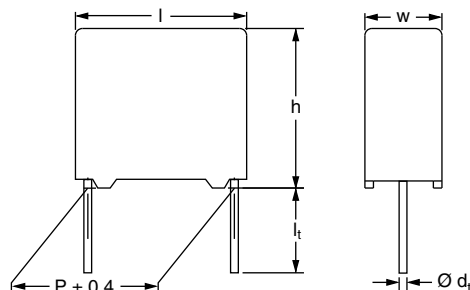
QUICK REFERENCE DATA

Capacitance range (E12 series)	0.001 μ F to 0.047 μ F (preferred values acc. to E6)
Capacitance tolerance	$\pm 20\%$; $\pm 10\%$
Climatic testing class according to EN60068-1	55/105/56/C for product volumes ≤ 1750 mm ³ 55/105/56/B for product volumes > 1750 mm ³
Rated AC voltage	300 V _{AC} ; 50 Hz to 60 Hz
Permissible DC voltage	1000 V _{DC}
Maximum application temperature	105 °C
Reference standards	IEC 60384-14 2 nd edition and EN132400 IEC 60065 requires, pass, flamm. class B for volumes > 1750 mm ³ UL 60384-14; ENEC
Dielectric	Polypropylene film
Electrodes	Metallized film
Construction	Series construction (for > 10 mm pitch)  Triple construction (for > 7.5 mm and 10 mm pitch) 
Encapsulation	Plastic case, epoxy resin sealed, flame retardant UL-class 94 V-0
Leads	Tinned wire
Marking	C-value; tolerance; rated voltage; sub-class; manufacturer's type designation; code for dielectric material; manufacturer location; year and week

Note

- For more detailed data and test requirements, contact: rfi@vishay.com

DIMENSIONS in millimeters





COMPOSITION OF CATALOG NUMBER

TYPE AND PITCHES	
336 6	10.0 mm
Y2	15.0 mm

CAPACITANCE (numerically)

MULTIPLIER (nF)	
0.1	2
1	3

Example:
103 = 10 x 1 = 10 nF

BFC2	336	6X	XX	X
2222 ^(*)	336	6X	XX	X

(*) Old ordering code

TYPE	PACKAGING	LEAD CONFIGURATION	C-TOL.	PREFERRED TYPES
336 6 Y2	Loose in box	Lead length 3.5 mm + 1 mm/- 0.5 mm (pitch = 10 mm) or 3.5 mm ± 0.3 mm (pitch = 15 mm)	± 20 %	BFC2 336 60...
		Lead length 25.0 mm ± 2.0 mm		BFC2 336 66...
TYPE	PACKAGING	LEAD CONFIGURATION	C-TOL.	ON REQUEST
336 6 Y2	Loose in box	Lead length 3.5 mm + 1 mm/- 0.5 mm (pitch = 10 mm) or 3.5 mm ± 0.3 mm (pitch = 15 mm)	± 10 %	BFC2 336 61...
		Lead length 25.0 mm ± 2.0 mm		BFC2 336 67...
	Taped on reel ⁽¹⁾	H = 18.5 mm; P ₀ = 12.7 mm; reel diameter 500 mm	± 20 %	BFC2 336 63...
			± 10 %	BFC2 336 64...

Note

⁽¹⁾ For detailed tape specification refer to packaging information: www.vishay.com/doc?28139

SPECIFIC REFERENCE DATA

DESCRIPTION	VALUE
Rated AC voltage (U _{RAC})	300 V
Permissible DC voltage (U _{RDC})	1000 V
Tangent of loss angle	at 10 kHz
	≤ 10 x 10 ⁻⁴
Rated voltage pulse slope (dU/dt) _R at 420 V _{DC}	200 V/μs
R between leads, for C ≤ 0.33 μF at 100 V; 1 min	> 15 000 MΩ
R between leads and case; 100 V; 1 min	> 30 000 MΩ
Withstanding (DC) voltage (cut off current 10 mA) ⁽¹⁾ ; rise time ≤ 1000 V/s	3400 V; 1 min
Withstanding (AC) voltage between leads and case	2100 V; 1 min

Note

⁽¹⁾ See "Voltage Proof Test for Metalized Film Capacitors": www.vishay.com/doc?28169



ELECTRICAL DATA AND ORDERING CODE

U _{RAC} (V)	CAP. (μF)	DIMENSIONS w x h x l (mm)	MASS (g) ⁽³⁾	CATALOG NUMBER BFC2 336 6..... AND PACKAGING								
				LOOSE IN BOX				REEL (500 mm) ⁽¹⁾⁽²⁾				
				l _t = 3.5 mm + 1 mm/- 0.5 mm (10 mm) OR 3.5 mm ± 0.3 mm (= 15 mm)		l _t = 25.0 mm ± 2.0 mm		H = 18.5 mm; P ₀ = 12.7 mm				
				LAST 5 DIGITS OF CATALOG NUMBER		SPQ	LAST 5 DIGITS OF CATALOG NUMBER		SPQ	LAST 5 DIGITS OF CATALOG NUMBER		SPQ
300	PITCH = 10.0 mm ± 0.4 mm; d _t = 0.6 mm ± 0.06 mm; C-TOL. = ± 20 %											
	0.0010	4.0 x 10.0 x 12.5	0.6	60102		1000	66102		1250	63102		1400
	0.0015			60152			66152			63152		
	0.0022			60222			66222			63222		
	0.0033			60332			66332			63332		
	0.0047	5.0 x 11.0 x 12.5	0.82	60472		1000	66472		1000	63472		1100
	0.0068			60682			66682			63682		
	PITCH = 15.0 mm ± 0.4 mm; d _t = 0.6 mm ± 0.06 mm; C-TOL. = ± 20 %											
	0.0068	5.0 x 11.0 x 17.5	1.0	69005		1000	69009		1000	69006		1100
	0.010			60103			66103			63103		
	0.015	6.0 x 12.0 x 17.5	1.4	60153			66153			63153		900
	PITCH = 15.0 mm ± 0.4 mm; d _t = 0.8 mm ± 0.08 mm; C-TOL. = ± 20 %											
	0.022	7.0 x 13.5 x 17.5	1.8	60223		750	66223		500	63223		800
	0.033	8.5 x 15.0 x 17.5	2.4	60333			66333			63333		650
	0.047	10.0 x 16.5 x 17.5	3.0	60473		500	66473		450	63473		600
	PITCH = 10.0 mm ± 0.4 mm; d _t = 0.6 mm ± 0.06 mm; C-TOL. = ± 10 %											
	0.0010	4.0 x 10.0 x 12.5	0.6	61102		1000	67102		1250	64102		1400
	0.0012			61122			67122			64122		
	0.0015			61152			67152			64152		
	0.0018			61182			67182			64182		
	0.0022			61222			67222			64222		
	0.0027			61272			67272			64272		
	0.0033			61332			67332			64332		
	0.0039			61392			67392			64392		
	0.0047	5.0 x 11.0 x 12.5	1.1	61472		1000	67472		1000	64472		1100
	0.0056			61562			67562			64562		
	PITCH = 15.0 mm ± 0.4 mm; d _t = 0.80 mm ± 0.08 mm; C-TOL. = ± 10 %											
	0.0056	5.0 x 11.0 x 17.5	1.0	69001		1000	69007		1000	69003		1100
	0.0068			61682			67682			64682		
	0.0082			61822			67822			64822		
	0.010			61103			67103			64103		
	0.012	6.0 x 12.0 x 17.5	1.4	61123		1000	67123		1000	64123		900
	0.015			61153			67153			61153		
	0.018			61183			67183			64183		
	PITCH = 15.0 mm ± 0.4 mm; d _t = 0.80 mm ± 0.08 mm; C-TOL. = ± 10 %											
	0.022	7.0 x 13.5 x 17.5	1.8	61223		750	67223		500	64223		800
	0.027	8.5 x 15.0 x 17.5	2.4	61273			67273			64273		650
	0.033			61333		67333		64333				
	0.039	10.0 x 16.5 x 17.5	3.0	61393		500	67393		450	61393		600
	0.047			61473			67473			64473		

Notes

- SPQ = Standard packing quantity

(1) H = In-tape height; P₀ = Sprocket hole distance; for detailed specifications refer to packaging information: www.vishay.com/doc?28139

(2) Reel diameter = 365 mm is available on request

(3) Weight for short lead product only



APPROVALS			
SAFETY APPROVALS Y2	VOLTAGE	VALUE	FILE NUMBERS
EN132400	300 V _{AC}	1 nF to 47 nF	FI 2008059
UL 60384-14	300 V _{AC}	1 nF to 47 nF	E354331
CSA-E384-14	300 V _{AC}	1 nF to 47 nF	E354331
CB-test-certificate	300 V _{AC}	1 nF to 47 nF	FI 5255 A2
The ENEC-approval together with the CB-certificate replace all national marks of the following countries (they have already signed the ENEC-agreement): Austria; Belgium; Czech. Republic; Denmark; Finland; France; Germany; Greece; Hungary; Ireland; Italy; Luxembourg; Netherlands; Norway; Portugal; Slovenian; Spain; Switzerland and United Kingdom.			

MOUNTING

Normal Use

The capacitors are designed for mounting on printed-circuit boards. The capacitors packed in bandoliers are designed for mounting in printed-circuit boards by means of automatic insertion machines.

For detailed tape specifications refer to packaging information: www.vishay.com/doc?28139

Specific Method of Mounting to Withstand Vibration and Shock

In order to withstand vibration and shock tests, it must be ensured that the stand-off pips are in good contact with the printed-circuit board:

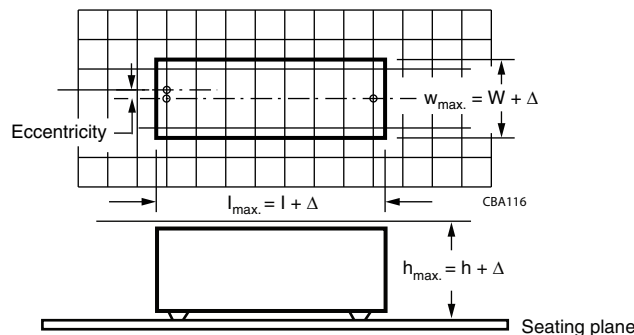
- The capacitors shall be mechanically fixed by the leads

Space Requirements on Printed Circuit Board

The maximum space for length ($l_{max.}$), width ($w_{max.}$) and height ($h_{max.}$) of film capacitors to take in account on the printed circuit board is shown in the drawings.

- For products with pitch ≤ 15 mm, $\Delta w = \Delta l = 0.3$ mm; $\Delta h = 0.1$ mm

Eccentricity defined as in drawing. The maximum eccentricity is smaller than or equal to the lead diameter of the product concerned.



SOLDERING CONDITIONS

For general soldering conditions and wave soldering profile, we refer to the application note:

“Soldering Guidelines for Film Capacitors”: www.vishay.com/doc?28171

Storage Temperature

$T_{stg} = -25\text{ °C to }+35\text{ °C}$ with RH maximum 75 % without condensation

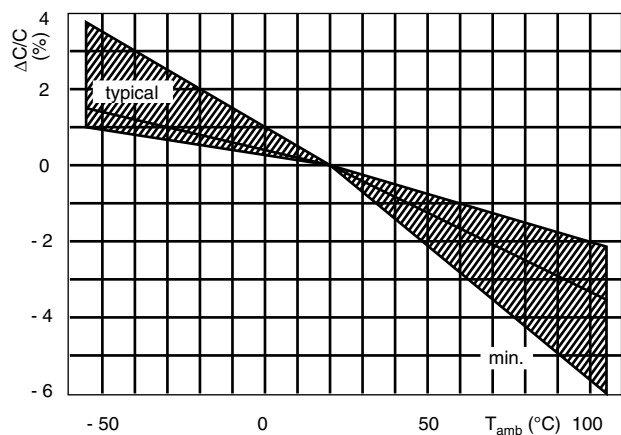
Ratings and Characteristics Reference Conditions

Unless otherwise specified, all electrical values apply to an ambient temperature of $23\text{ °C} \pm 1\text{ °C}$, an atmospheric pressure of 86 kPa to 106 kPa and a relative humidity of $50\% \pm 2\%$.

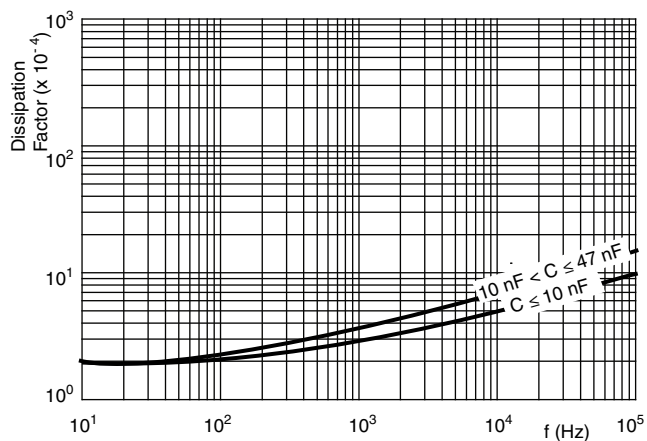
For reference testing, a conditioning period shall be applied over $96\text{ h} \pm 4\text{ h}$ by heating the products in a circulating air oven at the rated temperature and a relative humidity not exceeding 20 %.



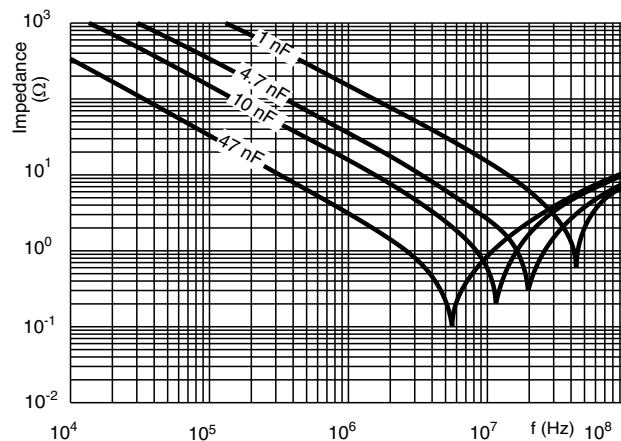
CHARACTERISTICS



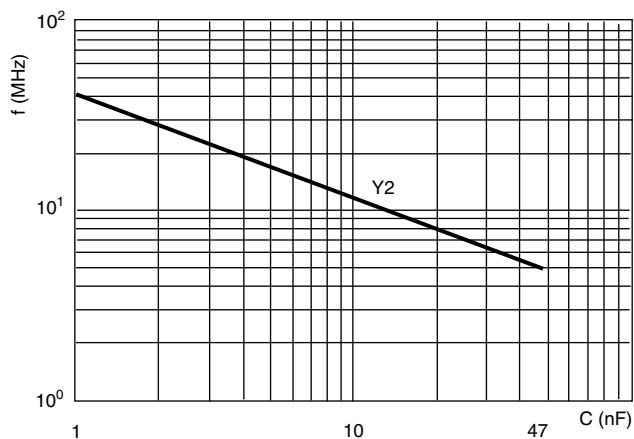
Capacitance as a function of ambient temperature (typical curve)



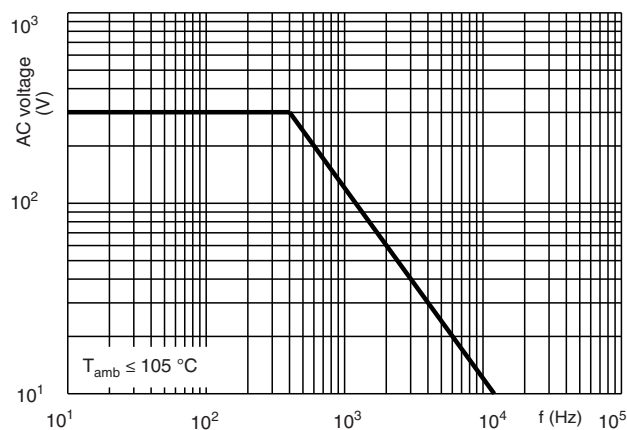
Tangent of loss angle as a function of frequency (typical curve)



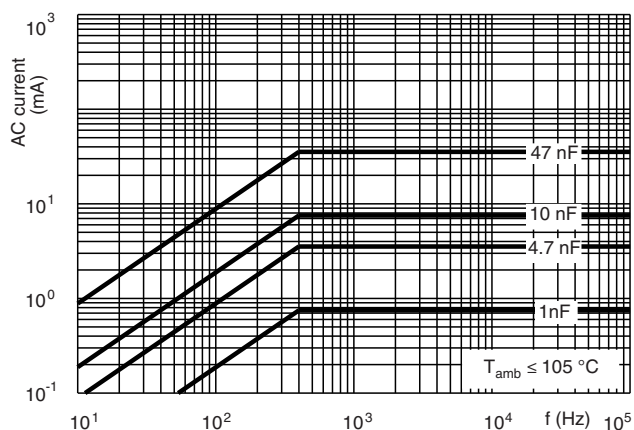
Impedance as a function of frequency (typical curve)



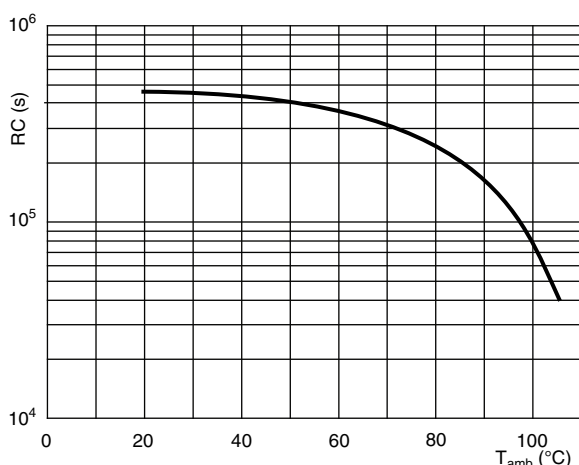
Resonant frequency as a function of capacitance (typical curve)



Max. RMS voltage as a function of frequency



Max. RMS current as a function of frequency



Insulation resistance as a function of ambient temperature
(typical curve)

APPLICATION NOTES

- For Y2 electromagnetic interference suppression between line and ground (50 Hz/60 Hz) with a maximum mains voltage of 300 V_{AC} ± 10 % instability.
- For capacitors connected in parallel, normally the proof voltage and possibly the rated voltage must be reduced. For information depending of the capacitance value and the number of parallel connections contact: rfi@vishay.com.
- These capacitors are not intended for continuous pulse applications. For these situations, capacitors of the AC and pulse program must be used.
- The maximum ambient temperature must not exceed 105 °C.
- Rated voltage pulse slope:
If the pulse voltage is lower than the rated voltage, the values of the specific reference data can be multiplied by 420 V_{DC} and divided by the applied voltage.



INSPECTION REQUIREMENTS

General Notes

1. Sub-clause numbers of tests and performance requirements refer to the “Sectional Specification, IEC-Publication EN132400 (IEC 60384-14) and section one of this specification”.
2. In this table: D = Destructive
ND = Non destructive

GROUP C INSPECTION REQUIREMENTS			
SUB-CLAUSE NUMBER AND TEST	D OR ND	CONDITIONS	PERFORMANCE REQUIREMENTS
SUB-GROUP C1A PART OF SAMPLE OF SUB-GROUP C1	D		
4.1 Dimensions (detail)			As specified in chapters “General data” of this specification
Initial measurements		Capacitance Tangent of loss angle at 10 kHz	
4.3 Robustness of terminations		Tensile: Load 10 N; 10 s Bending: Load 5 N; 4 x 90°	No visible damage
4.4 Resistance to soldering heat		No pre-drying Method: 1A Solder bath: 260 °C Duration: 10 s	
4.19 Component solvent resistance		Isopropylalcohol at room temperature Method: 2 Immersion time: 5 min ± 0.5 min Recovery time: Min. 1 h, max. 2 h	
4.4.2 Final measurements		Visual examination	No visible damage Legible marking
		Capacitance	$ \Delta C/C \leq 5\%$ of the value measured initially
		Tangent of loss angle	Increase of $\tan \delta \leq 0.008$ Compared to values measured initially
		Insulation resistance	As specified in section “Insulation Resistance” of this specification
SUB-GROUP C1B PART OF SAMPLE OF SUB-GROUP C1	D		
Initial measurements		Capacitance Tangent of loss angle at 10 kHz	
4.20 Solvent resistance of the marking		Isopropylalcohol at room temperature Method: 1 Rubbing material: Cotton wool Immersion time: 5 min ± 0.5 min	No visible damage Legible marking
4.6 Rapid change of temperature		$\theta A = -55\text{ °C}$ $\theta B = +105\text{ °C}$ 5 cycles	
4.6.1 Inspection		Duration $t = 30\text{ min}$	



GROUP C INSPECTION REQUIREMENTS			
SUB-CLAUSE NUMBER AND TEST	D OR ND	CONDITIONS	PERFORMANCE REQUIREMENTS
SUB-GROUP C1B PART OF SAMPLE OF SUB-GROUP C1	D		
4.7 Vibration		Visual examination Mounting: See section "Mounting" of this specification Procedure B4 Frequency range: 10 Hz to 55 Hz. Amplitude: 0.75 mm or Acceleration 98 m/s ² (whichever is less severe) Total duration 6 h	No visible damage
4.7.2 Final inspection		Visual examination	No visible damage
4.9 Shock		Mounting: See section "Mounting" for more information Pulse shape: Half sine Acceleration: 490 m/s ² Duration of pulse: 11 ms	
4.9.2 Final measurements		Visual examination Capacitance Tangent of loss angle Insulation resistance	No visible damage $ \Delta C/C \leq 5\%$ of the value measured initially Increase of $\tan \delta$: ≤ 0.008 Compared to values measured initially As specified in section "Insulation Resistance" of this specification
SUB-GROUP C1 COMBINED SAMPLE OF SPECIMENS OF SUB-GROUPS C1A AND C1B	D		
4.11 Climatic sequence			
4.11.1 Initial measurements		Capacitance Measured in 4.4.2 and 4.9.2 Tangent of loss angle: Measured initially in C1A and C1B	
4.11.2 Dry heat		Temperature: 105 °C Duration: 16 h	
4.11.3 Damp heat cyclic Test Db First cycle			
4.11.4 Cold		Temperature: - 55 °C Duration: 2 h	
4.11.5 Damp heat cyclic Test Db remaining cycles			

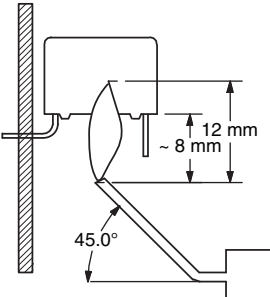
**GROUP C INSPECTION REQUIREMENTS**

SUB-CLAUSE NUMBER AND TEST	D OR ND	CONDITIONS	PERFORMANCE REQUIREMENTS
SUB-GROUP C1 COMBINED SAMPLE OF SPECIMENS OF SUB-GROUPS C1A AND C1B	D		
4.11.6 Final measurements		Visual examination Capacitance Tangent of loss angle Voltage proof 2250 V _{DC} ; 1 min between term. Insulation resistance	No visible damage Legible marking $ \Delta C/C \leq 5\%$ of the value measured in 4.11.1. Increase of $\tan \delta$: ≤ 0.008 Compared to values measured in 4.11.1. No permanent breakdown or flash-over $\geq 50\%$ of values specified in section "Insulation resistance" of this specification
SUB-GROUP C2	D		
4.12 Damp heat steady state		56 days, 40 °C, 90 % to 95 % RH no load capacitance	
4.12.1 Initial measurements		Capacitance Tangent of loss angle at 10 kHz	
4.12.3 Final measurements		Visual examination Capacitance Tangent of loss angle Voltage proof 2250 V _{DC} ; 1 min between term. Insulation resistance	No visible damage Legible marking $ \Delta C/C \leq 5\%$ of the value measured in 4.12.1. Increase of $\tan \delta$: ≤ 0.007 Compared to values measured in 4.12.1. No permanent breakdown or flash-over $\geq 50\%$ of values specified in section "Insulation resistance" of this specification
SUB-GROUP C3	D		
4.13.1 Initial measurements		Capacitance Tangent of loss angle at 10 kHz	
4.13 Impulse voltage		3 successive impulses, full wave, peak voltage: 5 kV Max. 24 pulses	No selfhealing breakdowns or flashover
4.14 Endurance		Duration: 1000 h 1.7 U _{RAC} at 105 °C Once in every hour the voltage is increased to 1000 V _{RMS} for 0.1 s via resistor of 47 Ω ± 5 %	



GROUP C INSPECTION REQUIREMENTS			
SUB-CLAUSE NUMBER AND TEST	D OR ND	CONDITIONS	PERFORMANCE REQUIREMENTS
SUB-GROUP C3	D		
4.14.7 Final measurements		Visual examination Capacitance Tangent of loss angle Voltage proof 2250 V _{DC} ; 1 min between terminations Insulation resistance	No visible damage Legible marking $ \Delta C/C \leq 10\%$ compared to values measured in 4.13.1. Increase of $\tan \delta$: ≤ 0.007 Compared to values measured in 4.13.1. No permanent breakdown or flash-over $\geq 50\%$ of values specified in section "Insulation resistance" of this specification
SUB-GROUP C4	D		
4.15 Charge and discharge		10 000 cycles (50 c/s) charge to U _R half sinewave Duration: 5 ms Discharge resistance: $R = \frac{420 V_{DC}}{1.5 \times C((dU)/(dt))}$ $R_{min.} = 2.2 \Omega$	
4.15.1 Initial measurements		Capacitance Tangent of loss angle at 10 kHz	
4.15.3 Final measurements		Capacitance Tangent of loss angle Insulation resistance	$ \Delta C/C \leq 10\%$ compared to values measured in 4.15.1. Increase of $\tan \delta$: ≤ 0.008 Compared to values measured in 4.15.1. $\geq 50\%$ of values specified in section "Insulation resistance" of this specification
SUB-GROUP C5	D		
4.16 Radio frequency characteristic		Resonance frequency	As specified in section "Resonant frequency" of this specification. $\pm 10\%$



GROUP C INSPECTION REQUIREMENTS			
SUB-CLAUSE NUMBER AND TEST	D OR ND	CONDITIONS	PERFORMANCE REQUIREMENTS
SUB-GROUP C6	D		
4.17 Passive flammability Class B		Bore of gas jet: $\varnothing$ 0.5 mm Fuel: Butane Test duration for actual volume V in mm³: $V \leq 250$: 10 s $250 < V \leq 500$: 20 s $500 < V \leq 1750$: 30 s $V > 1750$: 60 s One flame application 	After removing test flame from capacitor, the capacitor must not continue to burn for more than 10 s. No burning particle must drop from the sample.
SUB-GROUP C7	D		
4.18 Active flammability		20 x 5 kV discharges on the test capacitor connected to U_R	The cheese cloth around the capacitors shall not burn with a flame. No electrical measurements are required.



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