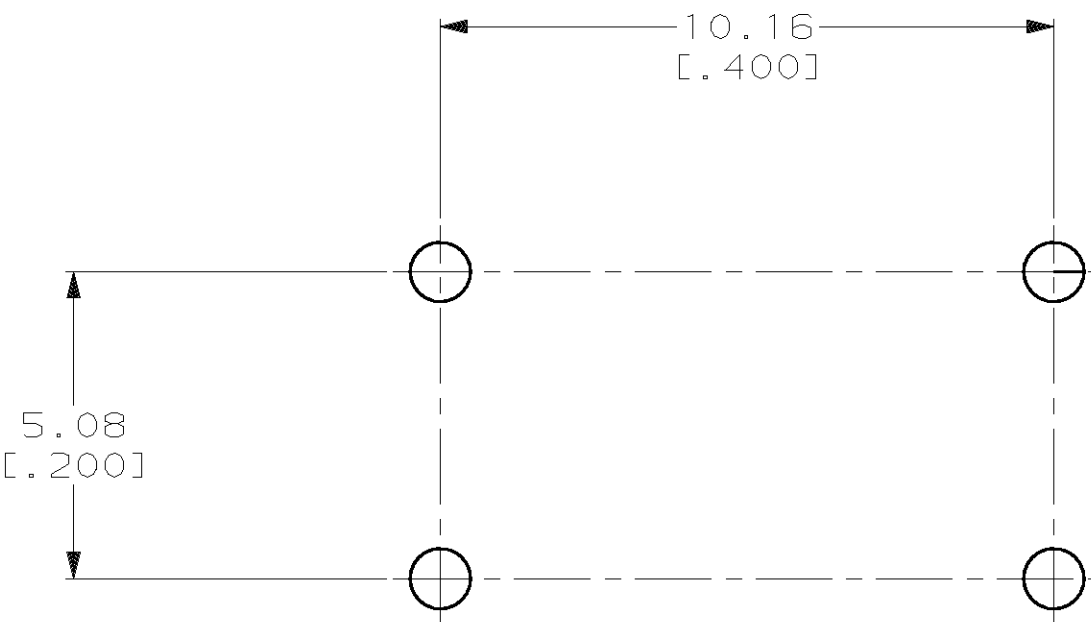
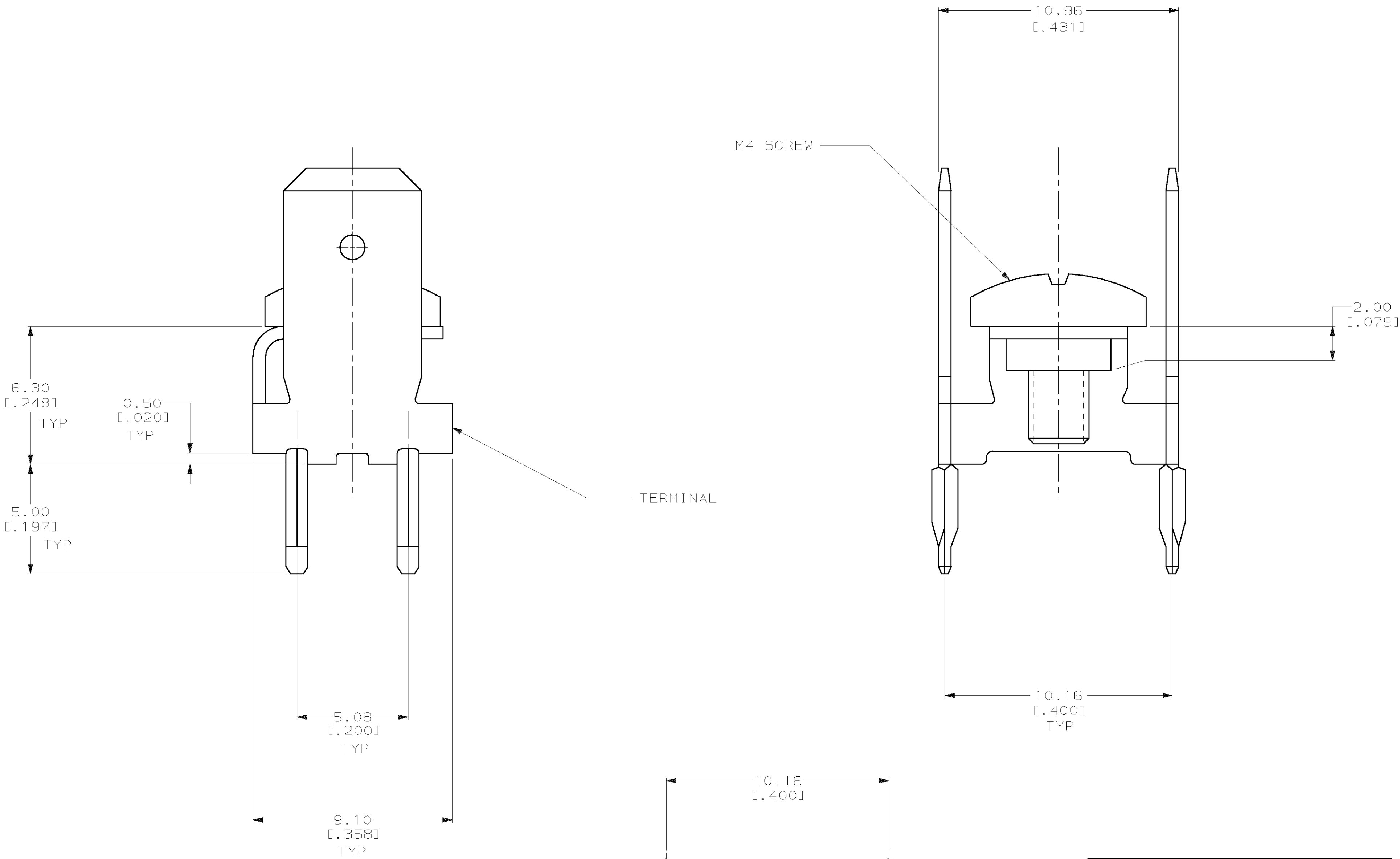


MOD	LOC	DIST	P	F	ZONE	LTR	REVISIONS		
2	FT	0					DESCRIPTION	DATE	APPD
					B		REV PER EC 0G1C-0057-99	17SEP99	LM

- △1 TERMINAL: PHOSPHOR BRONZE; SCREW: STAINLESS STEEL.
- △2 2.54µm [.000100] MIN TIN OVER 1.25µm [.000050] MIN NICKEL.
- △3 PASSIVATED.



RECOMMENDED P.C. BOARD LAYOUT

PLATED THROUGH HOLE SPECIFICATION	
DRILLED HOLE	1.6±0.025
Cu- THICKNESS	25-75 µm
SnPb- THICKNESS	4-10 µm
FINISHED HOLE	1.39-1.54
FINISHED HOLE (AFTER REFLOW)	1.36-1.54

DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN mm [INCHES] TOLERANCES ON: 2 PLC DEC ± 0.13 [.005] 3 PLC DEC ± - ANGLES ± -						213817-1		
MATERIAL						PART NO		
FINISH						NAME		
SCREW: △3						POWER TAP ASSY, 4 POSN		
TERMINAL: △2						SIZE	CAGE CODE	DRAWING NO
						D	00779	C-213817
						SCALE	8:1	SHEET 1 OF 1

THIS DRAWING IS A CONTROLLED DOCUMENT FOR AMP INCORPORATED. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.